

Sikalastic® 710/715 UNDER TILE WATERPROOFING SYSTEM

Single component, elastomeric, crack-bridging waterproofing system

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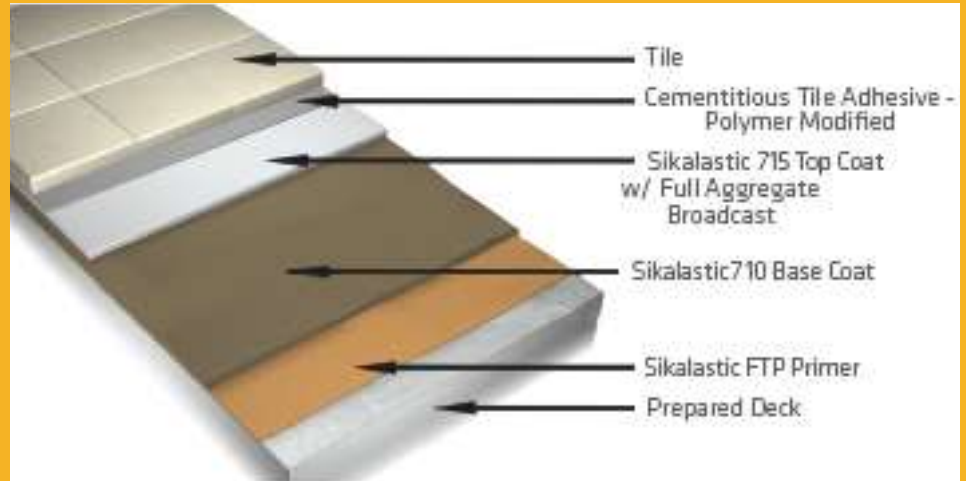
By Farrukh Sayeed at 8:03 pm, Apr 04, 2023

Standard Application

- 1) Apply Sikalastic® FTP primer with a flat squeegee or roller at approximately 300 sqft/gal. and work well into the substrate to ensure adequate penetration and sealing and puddles are avoided. Allow Primer to dry tack free. Base coat must be applied after primer has become tack free and no longer than 48 hours after application of primer.
- 2) Sikalastic® 710 should be applied at 32 wet mils (50sf/gallon) using a notched squeegee or trowel and back roll using a phenolic resin core roller. Extend base coat over entire area including previously detailed cracks and control joints. Allow coating to cure a minimum of 16 hours at 70°F and 50% RH or until tack free before top coating.
- 3) Sikalastic® 715 should be applied at 14 mils wet (115sf/gallon) using a flat or notched squeegee and back roll using a phenolic resin core roller. Aggregate should be seeded to refusal in wet top coat. Allow coating to cure a minimum of 16 hours at 70°F and 50% RH or until tack free before top coating.
- 4) Apply ceramic tile system as per NOA instructions.

For detailed instructions on this system as well as for additional Sika approved system assemblies, please refer to NOA # 14-1020.08

- Asphalt-free and alkaline-resistant
- Excellent crack-bridging properties
- Excellent puncture and cut resistance
- Impervious to water
- Aggregate surfacing provides superior bonding surface for tile adhesives



**MIAMI-DADE COUNTY
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FOR MORE Sikalastic® INFORMATION:

Contact Sika: Phone 800.933.SIKA(7452), Website www.usa.sika.com



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ISO 9001
Certification # PA 09711
RC 14001
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Can contribute 1 LEED® point per installation

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APPROVED
By Farrukh Sayeed at 8:03 pm, Apr 04, 2023

Sikalastic® 710/715 Traffic System

Single component, elastomeric, crack-bridging, waterproofing traffic system

SEALANT - WATERPROOFING & RESTORATION INSTITUTE

Issued to: Sika Corporation
Product: Sikalastic 710/715 Traffic System

ASTM D 412: Tensile Strength of Top Coat
Sikalastic 715 Top
Tensile Strength: 4,840 psi; Pass ✓
Elongation: 725%

ASTM D 4541: Adhesion of Base Coat
Sikalastic 710 Base
Pull-off Adhesion: 375 psi Pass ✓

ASTM D 4060: Abrasion Resistance of Top Coat
Sikalastic 715 top
Abrasion Resistance: 2 mgms loss - mgms loss/1,000 cycles Pass ✓

Validation Date: 3/19/10-3/18/15
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Description	Sikalastic 710/715 Traffic System is a single component, aromatic, moisture cured, elastomeric polyurethane coating system designed for use as a waterproofing membrane for pedestrian and vehicular traffic bearing surfaces. System components are: Sikafloor FTP primer (separate data sheet available or consult Sika for other primer options) Sikalastic 710 Base one-component aromatic polyurethane base coat Sikalastic 715 Top one-component aromatic polyurethane top coat (suitable for UV exposure) Sikalastic 735 AL, 736 AL Lo-VOC and 748 PA optional aliphatic top coats (see separate Sikalastic Aliphatic Top Coats data sheet) Sikalastic 700 ACL optional accelerator	
Where to Use	Sikalastic 710/715 Traffic System is designed for use on concrete, cementitious or plywood surfaces exposed to vehicular or pedestrian traffic. <ul style="list-style-type: none"> ■ Multi-story parking garages ■ Parking decks and ramps ■ Foot bridges and walkways ■ Mechanical rooms ■ Stadiums and arenas ■ Plaza and rooftop decks ■ Balconies 	
Advantages	<ul style="list-style-type: none"> ■ Excellent crack-bridging properties and flexibility, even at low temperatures ■ Outstanding resistance to abrasion and wear ■ Impervious to water and deicing salts ■ Range of standard colors and decorative options 	
Packaging	Sikalastic 710 Base and 715 Top	5 gal. pails, 50 gal. (net) drums
	Sikalastic 700 ACL	1 quart cans (9 cans per carton)
	Sikafloor FTP	7 gal. kit - two 1 gal. cans Part "R" and two short-filled pails Part "H" (1.25 gal. each). Kit yields 7 gal. after dilution with 2.5 gal. water (see mixing instructions below)
Colors	Sikalastic 710 Base	Gray
	Sikalastic 715 Top	Gray, Charcoal and Tan

Typical Data (Material and curing conditions @ 75°F (24°C) and 50% RH)

RESULTS MAY DIFFER BASED UPON STATISTICAL VARIATIONS DEPENDING UPON MIXING METHODS AND EQUIPMENT, TEMPERATURE, APPLICATION METHODS, TEST METHODS, ACTUAL SITE CONDITIONS AND CURING CONDITIONS.

Shelf Life	1 year in original, unopened containers.	
Storage Conditions	Store dry at 40-95°F (4-35°C). Condition material to 65-85°F (18-30°C) before using.	
	710 Base	715 Top
Viscosity	6500 ± 3000 cps	1500 ± 500 cps
Total Volume Solids (ASTM D-2697)	71%	72%
VOC Content (ASTM D-2369-81)	240 g/l	243 g/l
Tensile Strength (ASTM D-412)	800 ± 100 psi	3200 ± 300 psi
Elongation at Break (ASTM D-412)	500 ± 50%	500 ± 50%
Tear Resistance (Die C, ASTM D-624)	170 ± 25 pli	350 ± 50 pli
Hardness (ASTM D-2240)	55 ± 5 Shore A	85 ± 5 Shore A
Requirements of ASTM C-957	System passes	System passes
Class A Spread of Flame (ASTM E-108-10a)	System passes	System passes



How to Use

Surface Preparation

Surface must be clean, dry and sound with an open texture. Remove dust, laitance, grease, curing compounds, bond inhibiting impregnations, waxes, and any other contaminants. All projections, rough spots, etc. should be dressed off to achieve a level surface prior to the application.

Concrete - Should be cleaned and prepared to achieve a laitance and contaminant free, open textured surface by blast cleaning or equivalent mechanical means (CSP 3-4 per ICRI guidelines).

Plywood - Should be clean and smooth, APA and exterior grade, not less than 1/2" thick, and spaced and supported according to APA guidelines. Seams should be sealed with Sikaflex 2c or 1a and detailed and may need imbedded fabric reinforcement.

Metal - Should be thoroughly cleaned by grinding or blast cleaning. Consult Sika regarding primer.

Priming

Concrete and Plywood: Apply Sikafloor FTP with a flat squeegee or roller at approximately 300 sf/gal. and work well into the substrate to ensure adequate penetration and sealing and puddles are avoided. Refer to separate data sheet for more detailed information, or consult Sika for other primer options.

Mixing: Premix both components. Sikafloor FTP, Part "H" is dark olive green in color and may appear black in the container. Sikafloor FTP, Part "R" is light amber in color. Add the 1 gallon of Sikafloor FTP, Part "R" to the 1.25 gallons of Part "H" in the short filled Part "H" pail. Mix thoroughly with a mechanical mixer (Jiffy) for 3 minutes. This mixture will appear as a light olive green color. Slowly add 1.25 gallons of potable water to the mixture under agitation. Mix for an additional 2 minutes until the mixture is fully dispersed. Fully dispersed material will appear as light green in color. Prevent from freezing and allow primer to cure a minimum of 3-4 hours at 75°F and 50% RH or until tack free before applying base coat. Recoat window is generally 48 hours; contact Sika if exceeded.

Detailing

Non-structural cracks up to 1/16 inch - Apply a detail coat of Sikalastic 710 Base at 32 mils wet, 4" wide, centered over the crack. Allow to become tack free before overcoating.

Cracks and joints over 1/16" up to 1 inch - Rout and seal with Sikaflex 2c or 1a sealant and allow to cure. Apply a detail coat of Sikalastic 710 Base at 32 mils wet, 4" wide, centered over crack. Allow to become tack free before overcoating.

Joints over 1 inch - Should be treated as expansion joints and brought up through the Sikalastic Traffic System and sealed with Sikaflex 2c or 1a sealant.

Base Coat

Thoroughly mix Sikalastic 710 Base using a mechanical mixer (Jiffy) at slow speeds until a homogenous mixture and color is obtained. Use care not to allow the entrapment of air into the mixture. Apply at the recommended coverage rate (see System Guide) using a notched squeegee or trowel and backroll using a phenolic resin core roller. Extend base coat over entire area including previously detailed cracks and control joints. Allow coating to cure a minimum of 16 hours at 70°F and 50% RH or until tack free before top coating.

Top Coats

Thoroughly mix Sikalastic 715 Top using a mechanical mixer (Jiffy) at slow speeds until a homogenous mixture and color is obtained. Use care not to allow the entrapment of air into the mixture. Apply at the recommended coverage rate (see System Guide) using a flat or notched squeegee and backroll using a phenolic resin core roller. Apply aggregate evenly distributed at the appropriate rate immediately into wet coating and backroll if required (see System Guide). Allow coating to cure a minimum of 16 hours at 70°F and 50% RH or until tack free between coats, and a minimum of 72 hours before opening to vehicular traffic.

Aggregate

Use clean, rounded, oven dried quartz sand with a minimum size gradation of 16-30 mesh for vehicular traffic and 20-40 mesh for pedestrian traffic, and a minimum hardness of 6.5 per the Moh's scale. It should be supplied in pre-packaged bags and free of metallic or other impurities. Seeding of aggregate means an even, light broadcast short of to refusal. Any loose aggregate must be removed prior to recoating. Backroll aggregate where indicated.

Accelerator

Sikalastic 700 ACL may be added to Sikalastic 710 Base or 715 Top in order to speed cure time particularly in cold weather conditions. Mix thoroughly prior to application. Add a maximum of 1 quart to 5 gallons (or 1:20 ratio) and only to material that will applied within 2-3 hours.

System Guide	Pedestrian Traffic	Heavy Pedestrian / Light Vehicular	Heavy Vehicular Traffic
Primer	Sikafloor FTP - 300 sf/gal. Consult Sika for other primer options.		
710 Detail Coat	32 mils wet over properly treated cracks and joints		
710 Base Coat	32 mils wet (23 mils dry) - 50 sf/gal.		
715 Top Coat I	14 mils wet (10 mils dry) - 115 sf/gal.	11 mils wet (8 mils dry) - 145 sf/gal.	11 mils wet (8 mils dry) - 145 sf/gal.
Aggregate	5-10 lbs/100 sf - seeded/backrolled	10-15 lbs/100 sf - seeded	10-15 lbs/100 sf - seeded
715 Top Coat II		16 mils wet (12 mils dry) - 100 sf/gal.	16 mils wet (12 mils dry) - 100 sf/gal.
Aggregate			10-15 lbs/100 sf - seeded
715 Top Coat III			16 mils wet (12 mils dry) - 100 sf/gal.
Total Thickness	33 mils dry (excluding aggregate)	43 mils dry (excluding aggregate)	55 mils dry (excluding aggregate)
See Sikalastic Aliphatic Top Coats data sheet for top coat substitutions and decorative quartz and DecoFlake® systems.			

Limitations

- To avoid dew point conditions during application, relative humidity must be no more than 95% and substrate temperature must be at least 5°F (3°C) above measured dew point temperature.
- Maximum moisture content of substrate: 4% by weight.
- Minimum ambient and substrate temperature during application and curing of material is 40°F (4°C); maximum is 90°F (32°C).
- Do not store materials outdoors exposed to sunlight for prolonged periods.
- Do not thin with solvents.
- Use properly graded, oven dried aggregates only.
- Minimum age of concrete must be 21-28 days, depending on curing and drying conditions.
- Any repairs required to achieve a level surface must be performed prior to application (consult a Sika representative for guidance on various product solutions). Surface irregularities may reflect through the cured system.
- Do not apply to a porous or damp surface where moisture vapor transmission will occur during application and cure.
- Substrate must be dry prior to application. Do not apply to a frosted, wet or damp surface. Do not proceed if rain is imminent within 8-12 hours of application. Allow sufficient time for the substrate to dry after rain or inclement weather as there is the potential for bonding problems.
- When applying over existing coatings, compatibility and adhesion testing is recommended.
- Opening prior to final cure may result in loss of aggregate, or permanent staining and subsequent premature failure.
- Vehicle fluids and some high performance tires can stain the coating. Fluid spills should be removed promptly as the coating can in some cases be damaged from prolonged exposure.
- On grade, unvented metal pan, split/sandwich slab and buried membrane conditions as well as light-weight concrete and asphalt or where chained or studded tires may be used should not be coated with Sikalastic Traffic Systems.
- Do not subject to continuous immersion.
- Base coat is not UV stable and must be top coated.
- Top coat will chalk, fade, or discolor over time when exposed to UV and under certain artificial lighting conditions. Aliphatic top coats with superior color and gloss retention are available.
- Mockups to verify application methods and substrate conditions as well as desired skid resistance and aesthetics are highly recommended.

WARNING

Sikalastic 710 Base

WARNING: COMBUSTIBLE, IRRITANT, SENSITIZER: Contains Polyurethane Prepolymer (Mixture), Solvent Naphtha Petroleum, Medium Aliphatic (CAS: 64742-88-7), Solvent Naphtha Petroleum, Light Aromatic (CAS: 64742-95-6) and Toluene Diisocyanate (CAS: 26471-62-5). **Keep away from heat, sparks, electrical equipment, open flame, and other sources of ignition. DO NOT SMOKE.** Use only in well ventilated areas. Causes eye/skin/respiratory irritation. May cause skin and/or respiratory sensitization after prolonged contact. Harmful if swallowed. Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. **Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.** **WARNING: This product contains a chemical known to the State of California to cause cancer.**

Sikalastic 715 Top

WARNING: COMBUSTIBLE, IRRITANT, SENSITIZER: Contains Polyurethane Prepolymer (Mixture), Solvent Naphtha Petroleum, Light Aromatic (CAS: 64742-95-6) and Toluene Diisocyanate (CAS: 26471-62-5). **Keep away from heat, sparks, electrical equipment, and open flame. DO NOT SMOKE.** Use only in well ventilated areas. Causes eye/skin/respiratory irritation. May cause skin and/or respiratory sensitization after prolonged contact. Harmful if swallowed. Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. **Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.** **WARNING: This product contains a chemical known to the State of California to cause cancer.**



Handling & Storage	Avoid direct contact with eyes and skin. Must wear chemical resistant gloves/goggles/clothing. Avoid breathing vapors. Use with adequate general and local ventilation. In absence of adequate ventilation, use properly fitted NIOSH approved respirator. Wash thoroughly after handling product. Store in a cool, dry, well ventilated area. Keep containers tightly closed.
First Aid	WARNING: COMBUSTIBLE. Keep away from heat, sparks, electrical equipment, and open flame. DO NOT SMOKE. Use only in well ventilated areas. Eyes – Hold eyelids apart and flush thoroughly with water for 15 minutes. Skin – Remove contaminated clothing. Wash skin thoroughly for 15 minutes with soap and water. Inhalation – Remove to fresh air. Ingestion – Do not induce vomiting. Dilute with water. Contact physician. In all cases contact a physician immediately if symptoms persist.
Clean Up	Wear chemical resistant gloves/goggles/clothing. In absence of proper ventilation use properly fitted NIOSH respirator. Confine spill, collect using absorbent material and place in properly sealed container. Dispose of excess product in accordance with applicable local, state and federal regulations.
Maintenance/Repair	Clean with non-sudzing detergent and water and inspect regularly for mechanical damage. Snow removal equipment must have shoes, rubber tips or small skis to prevent ruptures. The use of metal blades without protection is not recommended. Damaged areas should be repaired promptly. Remove delaminated coating back to well adhered material and reinstall patch according to procedures described above. Do not use asphalt or tar modified products. Consult a Sika representative for recommendations on top coat or wearing surface restoration.

KEEP CONTAINER TIGHTLY CLOSED • KEEP OUT OF REACH OF CHILDREN • NOT FOR INTERNAL CONSUMPTION • FOR INDUSTRIAL USE ONLY

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LIMITED WARRANTY: Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Technical Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKASHALL NOT BELIEABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKASHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

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APPROVED
By Farrukh Sayeed at 8:04 pm, Apr 04, 2023

SEALANT - WATERPROOFING & RESTORATION INSTITUTE

Issued to: Sika Corporation
Product: Sikalastic 710/715 Traffic System

ASTM D 412: Tensile Strength of Top Coat
Sikalastic 715 Top
Tensile Strength: 4,840 psi; Pass ✓
Elongation: 725%

ASTM D 4541: Adhesion of Base Coat
Sikalastic 710 Base
Pull-off Adhesion: 375 psi Pass ✓

ASTM D 4060: Abrasion Resistance of Top Coat
Sikalastic 715 top
Abrasion Resistance: 2 mgms loss - mgms loss/1,000 cycles Pass ✓

Validation Date: 3/19/10-3/18/15
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Sikalastic® 710/715/735 AL Traffic System

Single component, elastomeric, crack-bridging, waterproofing traffic system

Description	The Sikalastic 710/715/735 Traffic System is a single component, aromatic, moisture cured, elastomeric polyurethane coating system designed for use as a waterproofing membrane for pedestrian and vehicular traffic bearing surfaces. Optional aliphatic top coat provides enhanced UV resistance and color stability. System components are: Sikalastic FTP primer (see separate data sheet) Sikalastic MT primer (moisture-tolerant primer - see separate data sheet) Sikalastic 710 Base one-component aromatic polyurethane base coat Sikalastic 715 Top one-component aromatic polyurethane top coat (suitable for UV exposure) Sikalastic 735 AL Top, one-component aliphatic polyurethane UV-resistant top coat Sikalastic 700 ACL optional accelerator
Where to Use	Sikalastic 710/715/735 AL Traffic System is suitable for use on structurally sound concrete, cementitious or plywood surfaces exposed to vehicular or pedestrian traffic. <ul style="list-style-type: none"> ■ Multi-story parking garages ■ Parking decks and ramps ■ Foot bridges and walkways ■ Mechanical rooms ■ Stadiums and arenas ■ Plaza and rooftop decks ■ Balconies
Advantages	<ul style="list-style-type: none"> ■ Excellent crack-bridging properties and flexibility, even at low temperatures ■ Outstanding resistance to abrasion and wear ■ Impervious to water and deicing salts ■ Range of standard colors
Coverage	See Sikalastic Aliphatic Decorative Top Coats data sheet for decorative quartz/flake systems.
Cure Mechanism	Moisture Cure
Packaging	Sikalastic 710 Base and 715 Top: 5 gal. pails, 50 gal. (net) drums Sikalastic 735 AL Top: 5 gal. pails Sikalastic 700 ACL: 1 quart cans (9 cans per carton)

Typical Data (Material and curing conditions @ 75°F (24°C) and 50% RH)

RESULTS MAY DIFFER BASED UPON STATISTICAL VARIATIONS DEPENDING UPON MIXING METHODS AND EQUIPMENT, TEMPERATURE, APPLICATION METHODS, TEST METHODS, ACTUAL SITE CONDITIONS AND CURING CONDITIONS.

Shelf Life:	1 year in original, unopened containers		
Storage Conditions:	Store dry at 40-95 F (4-35 C).		
Product Conditioning:	Condition material to 65-85 F (18-30 C) before using.		
Colors: Sikalastic 710 Base:	Gray		
Sikalastic 715 Top:	Gray, Charcoal and Tan		
Sikalastic 735 Top:	Gray, Charcoal and Tan. Custom colors available		
710 Base Coat	715 Top Coat	735 AL Top Coat	
Viscosity:	6500 ± 3000 cps	1500 ± 500 cps	2500 ± 700 cps
Total Volume Solids (ASTM D-2697):	71%	72%	74%
VOC Content (ASTM D-2369-81):	240 g/l	243 g/l	225 g/l
Tensile Strength (ASTM D-412):	800 ± 100 psi	3200 ± 300 psi	4200 ± 300 psi
Elongation at Break (ASTM D-412):	500 ± 50 %	500 ± 50 %	230 ± 50 %
Tear Resistance (Die C, ASTM D-624):	170 ± 25 pli	350 ± 50 pli	400 ± 50 pli
Hardness (ASTM D-2240):	55 ± 5 Shore A	85 ± 5 Shore A	90 ± 5 Shore A



PRIOR TO EACH USE OF ANY SIKA PRODUCT, THE USER MUST ALWAYS READ AND FOLLOW THE WARNINGS AND INSTRUCTIONS ON THE PRODUCT'S MOST CURRENT PRODUCT DATA SHEET, PRODUCT LABEL AND SAFETY DATA SHEET WHICH ARE AVAILABLE ONLINE AT [HTTP://USA.SIKA.COM/](http://USA.SIKA.COM/) OR BY CALLING SIKA'S TECHNICAL SERVICE DEPARTMENT AT 800.933.7452 NOTHING CONTAINED IN ANY SIKA MATERIALS RELIEVES THE USER OF THE OBLIGATION TO READ AND FOLLOW THE WARNINGS AND INSTRUCTIONS FOR EACH SIKA PRODUCT AS SET FORTH IN THE CURRENT PRODUCT DATA SHEET, PRODUCT LABEL AND SAFETY DATA SHEET PRIOR TO PRODUCT USE.

How to Use

Surface Preparation

Surface must be clean, dry and sound with an open texture. Remove dust, laitance, grease, curing compounds, bond inhibiting impregnations, waxes, and any other contaminants. All projections, rough spots, etc. should be dressed off to achieve a level surface prior to application.

Concrete - Should be cleaned and prepared to achieve a laitance and contaminant free, open textured surface by blast cleaning or equivalent mechanical means (CSP 3-4 per ICRI guidelines).

Plywood - Should be clean and smooth, APA and exterior grade, not less than 1/2" thick, and spaced and supported according to APA guidelines. Seams should be sealed with Sikaflex 2c or 1a and detailed and may need embedded fabric reinforcement.

Metal - Should be thoroughly cleaned by grinding or blast cleaning.

Application

Priming

For concrete decks with a maximum moisture content of 4% by weight and plywood decks, apply Sikalastic FTP with a flat squeegee or roller at approximately 300 sf/gal. and work well into the substrate to ensure adequate penetration and sealing and puddles are avoided. For concrete decks with a maximum moisture content of 5% by weight, apply Sikalastic MT Primer with a flat squeegee or roller at approximately 175 sf/gal. For concrete decks with a maximum moisture content of 6% by weight, apply two applications of Sikalastic MT Primer with a flat squeegee or roller at approximately 175 sf/gal. per application. Work primer well into the substrate to ensure adequate penetration and sealing, and puddles are avoided. Refer to separate primer data sheets for additional information.

Consult Sika for primer options for metal substrates.

Mixing

Sikalastic FTP Primer - Premix Part R and Part H components separately using a low speed (400-600 rpm) mechanical mixer and Jiffy Paddle at slow speed to obtain uniform color (typically 30 seconds), making sure to scrape the solids from the bottom and sides of the pail. Sikalastic FTP, Part "H" is dark olive green in color and may appear black in the container. Sikalastic FTP, Part "R" is light amber in color. Add the 1 gallon of Sikalastic FTP, Part "R" to the 1.25 gallons of Part "H" in the short filled Part "H" pail. Mix the combined material thoroughly until a homogenous mixture and uniform color is obtained (typically 3 minutes). This mixture will appear as a light olive green color. Slowly add 1.25 gallons of potable water to the mixture under agitation. Mix for an additional 2 minutes until the mixture is fully dispersed. Fully dispersed material will appear as light yellow to white in color.

Sikalastic MT Primer - Premix Part A and Part B components separately using a low speed (400-600 rpm) mechanical mixer and Jiffy Paddle at slow speed to obtain uniform color (typically 30 seconds), making sure to scrape the solids from the bottom and sides of the pail. Pour Part B into Part A slowly and while mixing scrape the side of the container, Mix the combined material thoroughly until a homogenous mixture and uniform color is obtained (typically 3 minutes). Use care not to allow the entrapment of air into the mixture. Do not mix more material than can be applied within the working time limits (i.e. Pot Life) at the actual field temperature.

Detailing

Non-structural cracks up to 1/16 inch - Apply a detail coat of Sikalastic 710 Base (with Base Accelerator/Thickener if required) at 32 wet mils, 4" wide, centered over the crack. Allow to become tack free before overcoating.

Cracks and joints over 1/16 up to 1 inch - Route and seal with Sikaflex 2c or 1a sealant and allow to skin over and cure. Apply a detail coat of Sikalastic 710 Base (add Accelerator/Thickener if required) at 32 wet mils, 4" wide, centered over crack. Allow to become tack free before overcoating.

Joints over 1 inch - Should be treated as expansion joints and brought up through the Sikalastic Traffic System and sealed with Sikaflex 2c or 1a sealant.

Base Coat

Thoroughly mix Sikalastic 710 Base using a low speed (400-600 rpm) drill with mechanical mixer (Jiffy) at slow speed until a homogenous mixture and color is obtained. Use care not to allow the entrapment of air into the mixture. Apply at the recommended coverage rate (see System Guide) using a 1/4" notched squeegee or trowel and backroll using a phenolic resin core roller. Extend base coat over entire area including previously detailed cracks and control joints. Allow coating to cure a minimum of 16 hours at 70 degrees F and 50% RH or until tack free before top coating.

Top Coats

Thoroughly mix Sikalastic 715 Top and Sikalastic 735 AL using a low speed (400-600 rpm) drill with mechanical mixer (Jiffy) at slow speed until a homogenous mixture and color is obtained. Use care not to allow the entrapment of air into the mixture. Apply at the recommended coverage rate (see System Guide) using a 3/16" notched squeegee or trowel, or phenolic resin core roller, and backroll. Apply aggregate evenly distributed at the appropriate rate immediately into wet coating and backroll if required (see System Guide). Allow coating to cure a minimum of 16 hours at 70 degrees F and 50% RH or until tack free between coats, and a minimum of 72 hours before opening to vehicular traffic.



PRIOR TO EACH USE OF ANY SIKA PRODUCT, THE USER MUST ALWAYS READ AND FOLLOW THE WARNINGS AND INSTRUCTIONS ON THE PRODUCT'S MOST CURRENT PRODUCT DATA SHEET, PRODUCT LABEL AND SAFETY DATA SHEET WHICH ARE AVAILABLE ONLINE AT [HTTP://USA.SIKA.COM/](http://USA.SIKA.COM/) OR BY CALLING SIKA'S TECHNICAL SERVICE DEPARTMENT AT 800.933.7452 NOTHING CONTAINED IN ANY SIKA MATERIALS RELIEVES THE USER OF THE OBLIGATION TO READ AND FOLLOW THE WARNINGS AND INSTRUCTIONS FOR EACH SIKA PRODUCT AS SET FORTH IN THE CURRENT PRODUCT DATA SHEET, PRODUCT LABEL AND SAFETY DATA SHEET PRIOR TO PRODUCT USE.

Aggregate

Use clean, rounded, oven dried quartz sand with a minimum gradation of 16-30 or 12-20 mesh for vehicular traffic and 20-40 mesh for pedestrian traffic, and a minimum hardness of 6.5 per the Moh's scale. It should be supplied in pre-packaged bags and free of metallic or other impurities. Seeding of aggregate means and even, light broadcast short of to refusal. Any loose aggregate must be removed prior to recoating. Backroll aggregate only where indicated.

Accelerator

Sikalastic 700 ACL may be added to Sikalastic 710 Base or 715 Top in order to speed cure time particularly in cold weather conditions. Mix thoroughly prior to application. Add a maximum of 1 quart to 5 gallons (or 1:20 ratio) and only to material that will be applied the same day.

System Guide	Pedestrian Traffic	Heavy Pedestrian /Light Vehicular	Heavy Vehicular Traffic - Seed and Lock	Heavy Vehicular Traffic - Seed and Backroll
Primer	Sikalastic FTP - 300 sf/gal. Consult Sika for other primer options for recover and high moisture content substrates.			
710 Detail Coat	32 mils wet over properly treated cracks and joints.			
710 Base Coat	32 mils wet (23 mils dry) - 50 sf/gal.			
715 / 735 AL Top Coat I	14 mils wet (10 mils dry) - 115 sf/gal	11 mils wet (8 mils dry) - 145 sf/gal	11 mils wet (8 mils dry) - 145 sf/gal	22 mils wet (16 mils dry) - 73 sf/gal
Aggregate	5-10 lbs/100 sf -seeded/backrolled	10-15 lbs/100 sf -seeded/backrolled	10-15 lbs/100 sf -seeded	15-20 lbs/100 sf -seeded/backrolled
715 / 735 AL Top Coat II		16 mils wet (12 mils dry) - 100 sf/gal	16 mils wet (12 mils dry) - 100 sf/gal	22 mils wet (16 mils dry) - 73 sf/gal
Aggregate			10-15 lbs/100 sf -seeded	15-20 lbs/100 sf -seeded/backrolled
715/735 AL Top Coat III			16 mils wet (12 mils dry) - 100 sf/gal	
Total Thickness	33 mils dry (excluding aggregate)	43 mils dry (excluding aggregate)	55 mils dry (excluding aggregate)	55 mils dry (excluding aggregate)

Maintenance/Repair

Clean with non-sudsing detergent and water and inspect regularly for mechanical damage. Snow removal equipment must have shoes, rubber tips or small skis to prevent ruptures. The use of metal blades without protection is not recommended. Damaged areas should be repaired promptly. Remove delaminated coating back to well adhered material and reinstall patch according to procedures described above. Do not use asphalt or tar modified products. Consult a Sika representative for recommendations on top coat or wearing surface restoration.

Limitations

- To avoid dew point conditions during application relative humidity must be no more than 95% and substrate temperature must be at least 5°F (3°C) above measured dew point temperature.
- Maximum moisture content of concrete substrate by weight when measured with a Tramex CME or CMExpert type concrete moisture meter : 4% for Sikalastic FTP Primer applications; 5% with one application of Sikalastic MT Primer; 6% with two applications of Sikalastic MT Primer (see separate Sikalastic MT Primer product data sheet).
- Minimum ambient and substrate temperature during application and curing of material is 40°F (4°C); maximum is 90°F. Frequent monitoring of ambient and substrate temperature should always be done when applying polyurethane coatings. Note that low temperatures and low humidity will slow down the cure, and high temperatures and high humidity will accelerate it.
- Coating materials will become more viscous at lower application temperatures and be more difficult to spread, which may affect yield.
- Do not store materials outdoors exposed to sunlight for prolonged periods.
- Do not thin with solvents.
- Use properly graded, oven dried aggregates only.
- Minimum age of concrete must be 21-28 days, depending on curing and drying conditions.
- Any repairs required to achieve a level surface must be performed prior to application (consult a Sika representative for guidance on various product solutions). Surface irregularities may reflect through the cured system.
- Precautions should be taken to prevent vapors and/or odors from entering the building/structure, including but not limited to turning off and sealing air intake vents and through-wall air conditioners, and other means of vapor/odor ingress during application and cure.
- Do not apply to a porous or damp surface where moisture vapor transmission will occur during application and cure.
- Substrate must be dry prior to application. Do not apply to a frosted, wet or damp surface. Do not proceed if rain is imminent within 8-12 hours of application. Allow sufficient time for the substrate to dry after rain or inclement weather as there is the potential for bonding problems.
- When applying over existing coatings compatibility and adhesion testing is recommended.



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Construction

- Opening prior to final cure may result in loss of aggregate, or permanent staining and subsequent premature failure.
- Vehicle fluids and some high performance tires can stain the coating. Fluid spills should be removed promptly as the coating can in some cases be damaged from prolonged exposure.
- On grade, lightweight concrete, asphalt pavement, or insulated split slab applications, or applications where chained or studded tires may be used should not be coated with Sikalastic Traffic Systems.
- Unvented metal pan decks or decks containing a between-slab membrane require further technical evaluation and priming with a moisture-tolerant primer - contact Sika regarding recommendations.
- Do not subject to continuous immersion.
- Base coat is not UV stable and must be top coated.
- Sikalastic 715 Top coat is UV resistant, but will chalk, fade or discolor over time when exposed to UV and under certain artificial lighting conditions. Sikalastic 735 AL aliphatic top coat provides superior color and gloss retention.
- Mockups to verify application methods and substrate conditions as well as desired skid resistance and aesthetics are highly recommended.

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KEEP CONTAINER TIGHTLY CLOSED. KEEP OUT OF REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY. FOR PROFESSIONAL USE ONLY.

For further information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety related data. Read the current actual Safety Data Sheet before using the product. In case of emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's most current Product Data Sheet, product label and Safety Data Sheet which are available online at <http://usa.sika.com/> or by calling Sika's Technical Service Department at 800-933-7452. Nothing contained in any Sika materials relieves the user of the obligation to read and follow the warnings and instruction for each Sika product as set forth in the current Product Data Sheet, product label and Safety Data Sheet prior to product use.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor. NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS. SALE OF SIKA PRODUCTS ARE SUBJECT SIKA'S TERMS AND CONDITIONS OF SALE AVAILABLE AT [HTTP://USA.SIKA.COM/](http://usa.sika.com/) OR BY CALLING 201-933-8800.

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